



# RELACE KITS

## for Original WIRTGEN Milling Drums

**CLOSE TO OUR CUSTOMERS**

**SIMPLIFYING ORDERING THROUGH PARTS SHOP USING ONE PART NUMBER.** Our relace kits contain toolholders, plugs, seals and bolts to replace all toolholders of a specific milling drum in one part number.

**WIRTGEN LIMITED**

T: +44 3452 41 27 70 · [parts.gb@wirtgen-group.com](mailto:parts.gb@wirtgen-group.com)

 [www.wirtgen-group.com](http://www.wirtgen-group.com)

## RELACE KITS FOR HT22 PLUS LA15 MILLING DRUMS

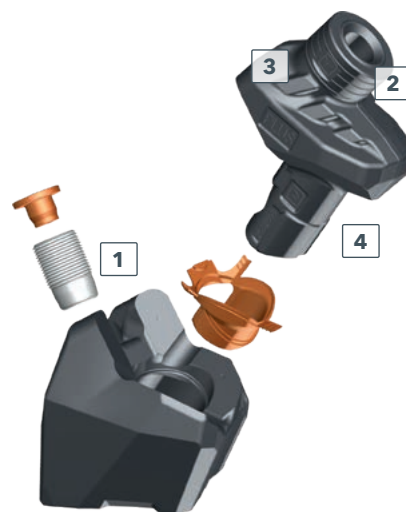
Machine type	Model	Relace kit	
		without ejector*	with ejector**
W 60(i)	0910, 1210	2339847	2339855
W 100(i)	0910, 1210	2339848	2339856
W 100 F(i), W 100 CFi	0810, 1310, 1810	2339849	2339857
W 120 F(i), W 120 CFi	0810, 1310, 1810	2339850	2339858
W 150(i), W 150CFi	0513 0613, 0813	2339852	2339860
W 200(i), W 210(i) (FB2000)	1220, 1420, 1320, 1520	2339853	2339861
W 210(i), W 220(i), W2200, W 250(i) (FB2200)	1320, 1520, 0522, 0722, 0821, 0422, 0622	2339854	2339862
W 210(i), W 220(i), W 2200, W250(i) (FB2200 / 22 mm)	1320, 1520, 0522, 0722, 0821, 0422, 0622	2419070	2419078

\* Contains toolholders, plugs, seals and bolts to replace all toolholders of a specific milling drum

\*\* Additionally contains the ejector

## Quick-change toolholder system HT22 PLUS

- 1 > Reduction in maintenance requirements** thanks to greater intervals for torque control of the quick-change toolholder screws (every 500 hours).
- 2 > An innovative centring imprint** on the pick contact surface in combination with GENERATION X<sup>2</sup> picks ensures a maximum toolholder service life right from the very start.
- 3 > Greater wear volume in the shoulder section** improves the protection of the lower part of the toolholder when milling abrasive materials over a longer period of time.
- 4 > Optimised shank geometries (larger transition radii)** with extra improved heat treatment allow maximum loads.



## Ejectors Type 2

- > Type 2, the premium version with optimised geometry, impresses with an upgraded conveyor unit for less wear to the milling drum tube and the cutting components. The ejector does not just have a time-saving fastening system for shortening changeover times, but also - thanks to its two identical wear edges - it can be used reversed and thus for considerably more time.

