



THE DESIGN OF THE 12 FT 6 IN (3.8-M) CUTTING DRUM UNIT INSTALLED IN THE 220 SM 3.8/220 SM 3.8 HAS BEEN OPTIMIZED FOR THE MINING OF SOFT ROCK TO ENSURE MAXIMUM PRODUCTIVITY AT MINIMUM OPERATING COSTS.

THE SURFACE MINER EXTRACTS NATURAL RESOURCES AT A CUTTING DEPTH OF UP TO 13.8 IN (350 MM) AND WITH AN UNCONFINED COMPRESSIVE STRENGTH OF UP TO 35 MPA SELECTIVELY.

THE COMPACT 220 SM 3.8/220 SMi 3.8 IS THE IDEAL CANDIDATE FOR USE IN SMALL-SCALE TO LARGE-SCALE MINING OPERATIONS.

NATURAL RESOURCES ARE EXTRACTED IN A SINGLE, ENVIRONMENTALLY SUSTAINABLE OPERATION WITH-OUT DRILLING AND BLASTING, YIELDING MATERIAL OF HIGH QUALITY.

WINDROWING ENABLES THE MINED MATERIAL TO BE DEPOSITED BEHIND THE MACHINE IN A CONTINU-OUS PROCESS.



# At a glance: outstanding features of the 220 SM 3.8/220 SMi 3.8

WIRTGEN

## HIGH-PRODUCTION CUTTING DRUM UNIT

- > Efficient 12 ft 6 in (3.8-m) cutting drum for maximum performance in soft rock
- > Cutting drum housing optimized for windrowing applications to minimize wear during operation
- > Effective scraper blade deposits the cut material as an even surface
- > Six different cutting drum speeds minimize tool wear

## HIGH-PERFORMANCE ENGINE TECHNOLOGY

- > High-powered Cummins diesel engine
- > Large diesel tank for extended uptimes
- > Controlled fan speed for low noise emission levels and reduced diesel consumption

## DURABLE COMPONENTS

- > Track units in heavy-duty design
- > Large-displacement engine (7.9 gal (30 l))
- > High-volume hydraulic pumps and numerous hydraulic fluid pressure filters

### 41 RELIABLE OPERATION

- > Pre-pressurized hydraulic tank
- > Powerful water system with efficient filtering system
- > Hydraulic side plate cylinders with integrated heavy-duty displacement sensors
- > Central lubrication system with three separate lubricating circuits





### **FEEL THE POWER**

THE TREMENDOUS CUTTING POWER OF WIRTGEN CUTTING DRUMS CANNOT ONLY BE SEEN. IT CAN LITERALLY BE FELT. BECAUSE OF THE HEAVY-DUTY CUTTING DRUM DESIGN TAILORED TO PERFORMANCE REQUIREMENTS. MANUFACTURED FROM EXTREMELY WEAR-RESISTANT MATERIALS. BASED ON EXPERTISE GAINED IN SEVERAL DECADES OF EXPERIENCE IN CUTTING TECHNOLOGY. COST-OPTIMIZED. SO THAT WE CANNOT ONLY MEET BUT EXCEED YOUR REQUIREMENTS IN EFFICIENCY AND PRODUCTIVITY.

# High-production cutting drum unit

Mining soft rock at maximum production rates and cost efficiency - the 12 ft 6 in (3.8-m) wide cutting drum unit of the 220 SM 3.8/220 SMi 3.8 has been developed to meet exactly these criteria for success. It cuts soft rock with an unconfined compressive strength of up to 35 MPa in a highly productive and efficient process, depositing it as an even windrow behind the machine.

### **EFFICIENT 3.8-M CUTTING DRUM**

The cutting drum has been designed specifically for high-quality windrowing applications in soft rock, such as coal or salt. It operates to the highest possible cutting performance while making ideal use of the engine power at low specific fuel consumption rates. The drum is fitted with high, slender holder bases which optimize the flow of material while minimizing energy expenditure. Yet another positive effect: a minimum fines content due to optimized material transport.

#### **OPTIMIZED CUTTING DRUM HOUSING**

Tailored to real-life requirements, the cutting drum unit optimizes the flow of material. This results in a significant reduction of wear and tear of the cutting drum housing, holders, picks and scraper blade.

#### **EFFECTIVE SCRAPER BLADE**

Designed in accordance with field requirements, the scraper blade deposits the cut material behind the machine as an even surface.

### SIX CUTTING DRUM SPEEDS

Six different cutting drum speeds can be set to allow perfect adjustment to operational requirements. This feature significantly reduces cutting tool wear and minimizes diesel consumption while increasing productivity at the same time.



1 The picks are arranged in a specific pattern tailored to the windrowing method.

2 Depositing the cut material as an even surface reduces wear and tear of the rear track units.





# High-performance engine technology

1 | Thanks to its high-powered engine, the 220 SM 3.8/ 220 SMi 3.8 is an ideal candidate for tough opencast mining operations.

2 | The miner's mechanical cutting drum drive via power belt ensures high efficiency when extracting natural resources using the windrowing method. The surface miner's tremendous engine performance makes a significant contribution towards achieving high cutting performance and high daily production rates.

### HIGH-POWERED CUMMINS DIESEL ENGINE

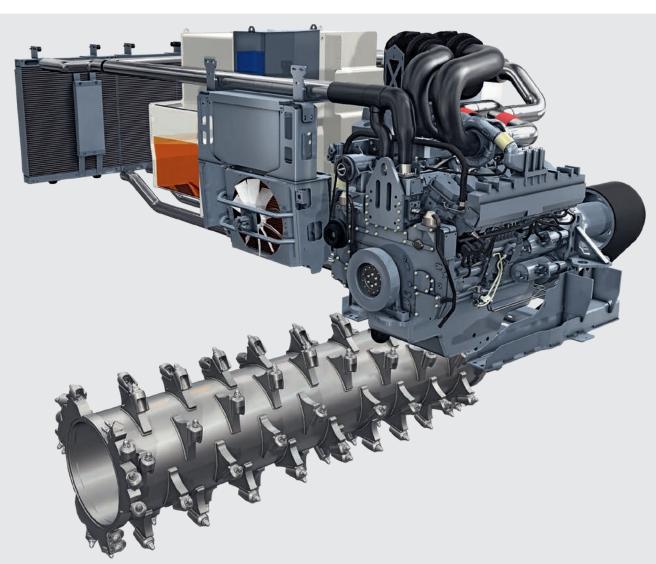
The 220 SM 3.8/220 SMi 3.8 is equipped with a high-powered Cummins diesel engine. The engine impresses with minimum fuel consumption thanks to high-pressure injection and an intelligent technology used in the 220 SM 3.8 complies with the emission standards of US Tier 2 (EU not regulated). The 220 SMi 3.8 complies with the stringent specifications of exhaust emission standards EU Stage 4/US Tier 4f.

### LARGE DIESEL TANK

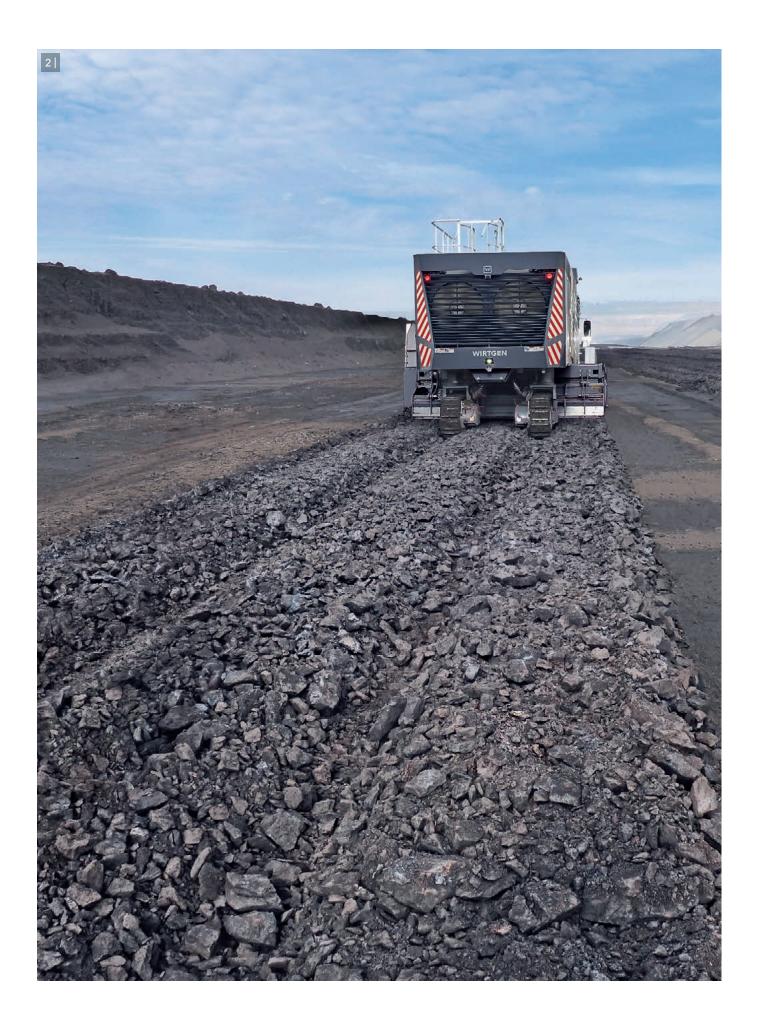
The large diesel tank of the 220 SM 3.8/220 SMi 3.8 holds 607.6 gal (2,300 liters) of diesel to ensure extended uptimes without the need for refueling. This results in less idle time needed for refueling.

### **FAN SPEED CONTROL**

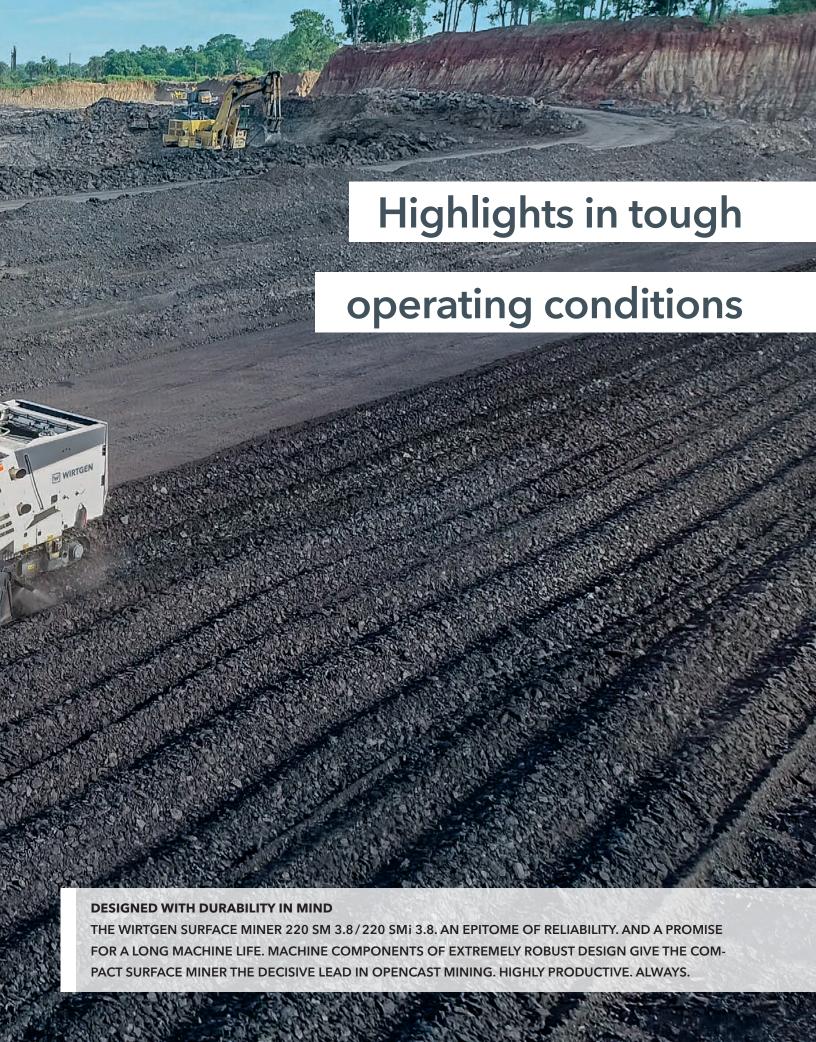
The cooling system and fan speed governed in accordance with requirements ensure reduced fuel consumption and lower noise emission levels



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## **Durable components**

All components of the 220 SM 3.8/220 SMi 3.8 have been designed for use in extremely tough opencast mining operations. The result: exceptional durability of the components and minimized downtimes of the miner for increased productivity and cost efficiency.

### TRACK UNITS IN HEAVY-DUTY DESIGN

In opencast mining operations, the track units are exposed to extremely high levels of stress and strain. Heavy-duty track units fitted with sturdy double grouser track pads enable the 220 SM 3.8/220 SMi 3.8 to achieve high advance rates even in difficult mining situations. The generous design of all track components additionally increases the machine's availability at extended uptimes.

### LARGE-DISPLACEMENT ENGINE (7.9 GAL (30 L))

Large displacement ensures a long life of the diesel engine, which results in high availability and reliable performance of the entire machine.

### **HIGH-VOLUME HYDRAULIC PUMPS**

Reliable machine operation on a permanent basis is ensured by the high-volume hydraulic pumps installed in the 220 SM 3.8/220 SMi 3.8. The large number of pressure filters additionally protects the hydraulic system against contamination by solid particles.

1 | Sturdy design extends the service life of the track units.



2 High productivity comes as standard with the 220 SM 3.8/220 SMi 3.8.





# Reliable operation

Nothing is more important in opencast mining than the reliable long-term availability of the machine. That is why we have designed the main components of the miner to ensure their extended service life even when exposed to extreme levels of stress and strain.

### PRE-PRESSURIZED HYDRAULIC TANK

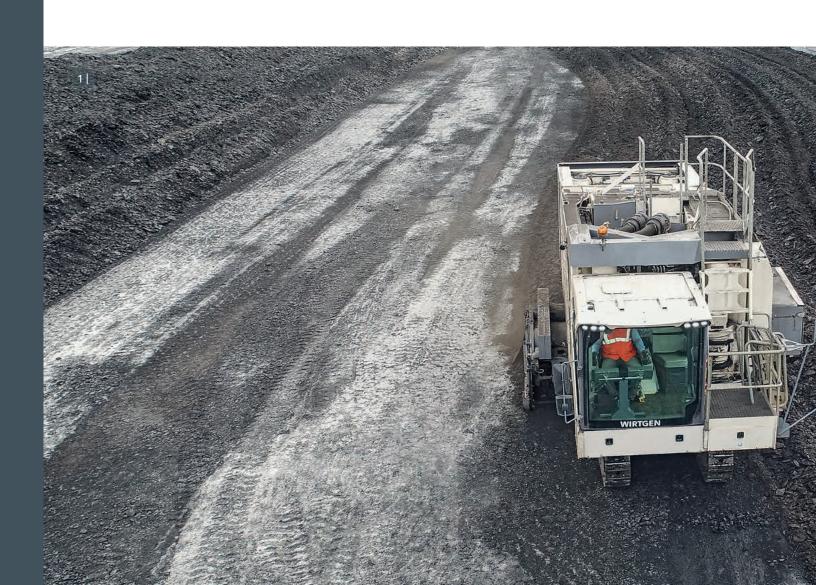
The pre-pressurized hydraulic tank prevents dust and dirt from entering the hydraulic system. Filters installed in all hydraulic circuits keep the system clean to ensure reliable operation. Clean oil not only makes a significant contribution towards extending the service life of downstream components but also ensures optimum transmission of power.

### **POWERFUL WATER SYSTEM**

Reliable operation of the water system is of utmost importance to minimize the development of dust. Clean water is needed for this purpose which is, however, rarely found in opencast mining operations. Filter elements with an extra-large sieve surface have therefore been installed in the water system to ensure smooth operation of the system and thus a permanent reduction of dust development.

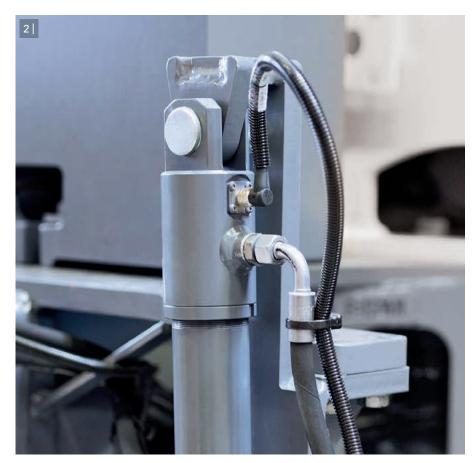
### HYDRAULIC SIDE PLATE CYLINDERS WITH HEAVY-DUTY DISPLACEMENT SENSORS

The ground is scanned by heavy-duty displacement sensors integrated into the hydraulic side plate cylinders. The measured results are used to produce bench floors and haulage roads of unrivaled evenness.



# CENTRAL LUBRICATION SYSTEM WITH THREE LUBRICATING CIRCUITS

The central lubrication system with three separate lubricating circuits can be relied on to supply all lubrication points of the 220 SM 3.8/220 SMi 3.8. Lubrication is monitored in an automated process and ensures the optimal supply of all lubrication points and thus an extended uptime of the machine.





- 1 | The hydraulic side plate cylinders are equipped with sturdy displacement sensors.
- 2 High machine availability ensures permanently high daily production rates in soft rock.

OPERATOR SAFETY AND COMFORT DURING WORK IN OPENCAST MINING OPERATIONS: A GIVEN WITH THE 220 SM 3.8/220 SMi 3.8. COMPLYING WITH STRICT SAFETY REGULATIONS - YET REACHING THE GOAL FAST. CLEARLY STRUCTURED CONTROLS ARRANGED WITH ERGONOMIC PRINCIPLES IN MIND. PROVIDING THE OPERATOR WITH ALL RELEVANT INFORMATION AT A SINGLE GLANCE. AND THE INTELLIGENT STEERING CONCEPT COMES AS STANDARD. THE 220 SM 3.8/220 SMi 3.8 IS IN FULL CONTROL.



# Effective safety concept

The safety of machine operators and maintenance staff is a top priority in opencast mining. The 220 SM 3.8/220 SMi 3.8 is designed to fully comply even with strict mining regulations.

### **ROPS/FOPS CABIN AS STANDARD**

The anti-vibration mounted, fully soundproofed cabin enables the operator to work at ease for many hours.

### TRAINER'S SEAT INSIDE THE CABIN

The additional seat inside the cabin permits operators to be trained under real-life conditions.

### QUICK AND EASY REPLACEMENT OF CUTTING TOOLS

The hydraulically opening scraper blade provides ready and safe access to the cutting drum from the rear. The cutting tools are replaced with the engine switched off. Ample room to move, hydraulic tool extractor and drum turning device are additional features which simplify the process.

### LOCKOUT OF ELECTRICAL SYSTEM

Accidental start-up of the machine can be prevented mechanically by locking the battery and starter isolators so that maintenance procedures (e.g. replacement of cutting tools) can be safely performed while the machine is stationary.

### 1 The operator and the trainer are protected from external hazards in the ROPS/FOPS cabin.

- 2 | Simple lockout of the battery and starter isolators.
- 3 The battery-operated hydraulic drum turning device enables cutting tools to be replaced with the engine switched off.



# LOCK PREVENTING SUDDEN INADVERTENT LOWERING OF THE MACHINE

The simple mechanical lock installed at the lifting columns for maintenance purposes safely prevents the machine from lowering.

## MANUAL VALVES FOR EMERGENCY OPERATION

The manual activation of hydraulic valves enables the machine to be safely maneuvered to a parking area in emergency operation.







# Ease of operation paired with operator comfort

Ease of operation, ergonomic design and operator comfort are key efficiency drivers. Taken together, they translate into greater productivity and profitability in every job.

### LEVEL PRO PLUS LEVELING SYSTEM

The **LEVEL PRO PLUS** leveling system, which has proven its worth in both road construction and mining operations, offers easy, intuitive operation. Sensors installed at the side plates and an additional slope sensor can be used to produce a precisely defined horizontal or inclined surface. The machine is pre-fitted for GPS or laser-based control or for leveling by means of Multiplex ultrasonic sensors.

### ERGONOMICALLY OPTIMIZED OPERATING CONCEPT

The ergonomically designed controls have been integrated into the armrest of the operator's seat. All important machine features have been intelligently combined in the multifunctional joysticks. The operator's seat with spring and air cushioning can be fully adjusted to the operator's personal preferences. In addition, the spacious cabin offers heating and air-conditioning as well as ample room to move.

1 | The clearly structured, ergonomically designed cabin is paired with ease of operation to reduce stress and increase productivity.



## AUTOMATED LOWERING AND RAISING OF THE CUTTING DRUM

This innovative complementary feature enables the 220 SM 3.8/220 SMi 3.8 to produce the ramps needed in opencast mining accurately in an automated process and within an extremely short period of time.

### PARALLEL HEIGHT ADJUSTMENT

Parallel height adjustment of the miner at the front and rear can be performed conveniently at the mere push of a button.

### 5-V USB PORT AND 12-V AND 24-V SOCKETS

Separate ancillary equipment can be connected via a 5-V USB port and 12-V and 24-V sockets installed in the operator's cabin.

2 | The additional LEVEL PRO PLUS leveling system can be mounted in the operator's immediate field of view.





# **Quick maneuvering**

Experience has shown that the terrain of opencast mining operations often holds unexpected challenges. This is where maximum traction, maneuverability and high ground clearance are needed. The 220 SM 3.8/220 SMi 3.8 meets these requirements effortless.

### HYDRAULIC ALL-TRACK STEERING SYSTEM

The miner's hydraulic all-track steering system with Ackermann steering geometry minimizes wear during turning maneuvers. In combination with the machine's compact dimensions, excellent maneuverability is ensured even in tight working conditions. As a result, the 220 SM 3.8/220 SMi 3.8 is repositioned quickly to keep interruptions of the productive cutting process as brief as possible.

#### **OPTIMIZATION OF TRACTIVE POWER**

Electronic optimization of the machine's tractive power guarantees maximum traction of all four track units to ensure high advance rates and cutting performance.

#### LARGE GROUND CLEARANCE

The separately height-adjustable track units offering large ground clearance and integrated stroke measurement systems enable effortless maneuvering of the machine even on uneven ground.

#### **REVERSING CAMERA**

The reversing camera offers a good view towards the rear, thus allowing for the quick and safe maneuvering of the machine. The reverse assist system provides additional support to the machine operator.









2 Quick maneuvering using the reversing camera improves the overall productivity of the machine.



### **COMPELLING FEATURES DESIGNED WITH EFFICIENCY IN MIND**

EASE OF MAINTENANCE. INTELLIGENT REPAIR CONCEPTS. STATE-OF-THE-ART TELEMATICS. FEATURES COMBINING INTO ONE HALLMARK OF THE 220 SM 3.8/220 SM 3.8: HIGH MACHINE AVAILABILITY. MORE IS REQUIRED, HOWEVER, TO ENSURE EFFICIENT 24/7 OPERATION. THE WIRTGEN GROUP IS OPERATING ON A GLOBAL SCALE AND YOUR RELIABLE PARTNER - ALWAYS AT YOUR SERVICE. PROVIDING CUSTOMER-SPECIFIC SUPPORT AND SUSTAINABLE SERVICE CONCEPTS: DON'T WORRY: IT'S A WIRTGEN.



# Intelligent maintenance concept

Operations in opencast mining require machine availability around the clock - minimizing maintenance requirements is therefore of vital importance. The intelligent maintenance concept of the 220 SM 3.8/220 SMi 3.8 increases production time, extends the life of machine components and optimizes machine availability.

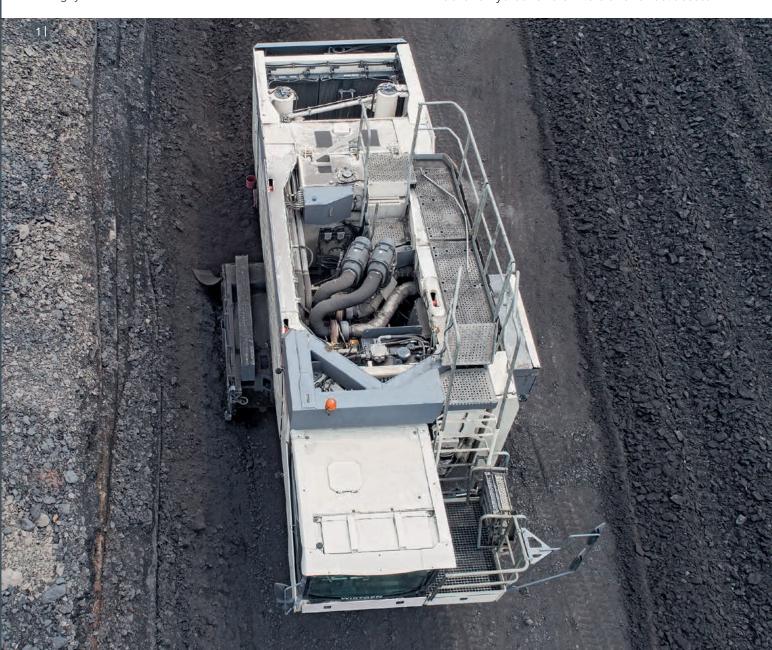
### READILY ACCESSIBLE POINTS OF MAINTENANCE

All points of maintenance and servicing are readily accessible from the ground or from inside the machine. They enable maintenance procedures on the machine to be completed safely and quickly without the need for extended setup times.

### WALK-IN ENGINE COMPARTMENT

Reliable maintenance of the diesel engine is ensured by the walk-in engine compartment. Air, fuel and hydraulic fluid filters offer direct access.

1 | Ready access to the engine and cooling system.



### QUICK TROUBLESHOOTING

Central power supply and plain text displays on the control screen enable quick, effective troubleshooting to ensure high machine reliability in operation.

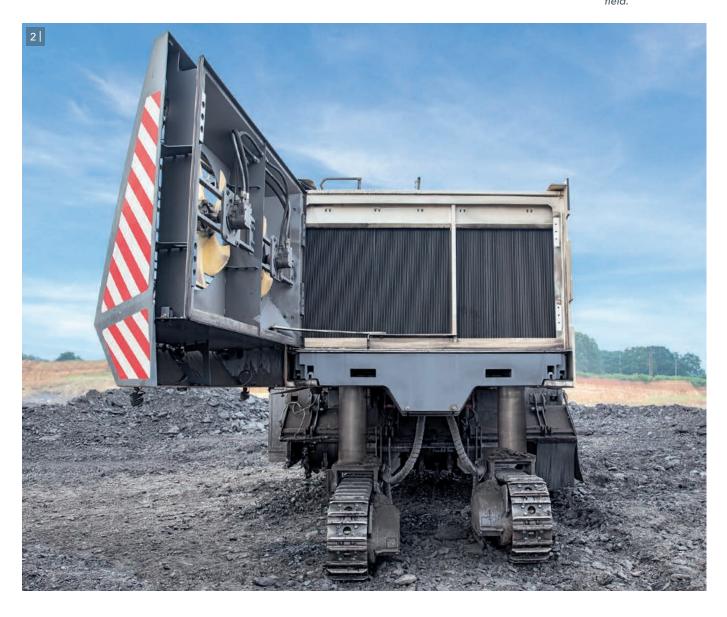
### EASY CLEANING OF COOLING SYSTEM

The cooling system including fan is located at the rear of the machine and engine compartment. It offers ready access to ensure quick and easy cleaning.

### REMOVABLE HYDRAULIC TANK

The hydraulic tank can be easily removed for cleaning purposes so that cleaning is completed within a short period of time.

2 The 220 SM 3.8/ 220 SMi 3.8 offers ready access for maintenance procedures - both in the workshop and in the field.



# Efficient machine management

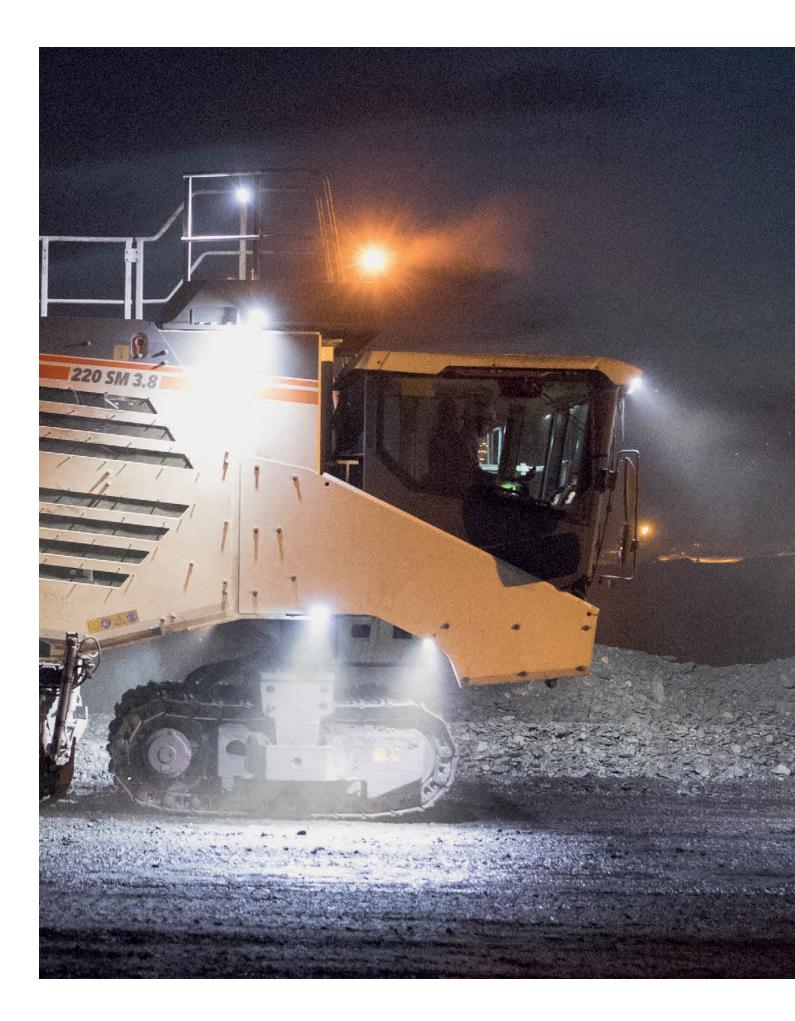
Telematics systems offer customers online access to operating parameters of the 220 SM 3.8/220 SMi 3.8 independent of the machine's current location.

Numbers such as productive times and operating hours can be precisely documented via the data interface, thus providing a reliable record of machine times and machine parameters.

### **DATA INTERFACE FOR CUSTOMER SYSTEMS**

The standardized data interface enables easy integration of the 220 SM 3.8/220 SMi 3.8 into the customer's own telematics and dispatch system. The scope of data supplied by the interface is variable and based on the WIRTGEN GROUP's FMS standard.





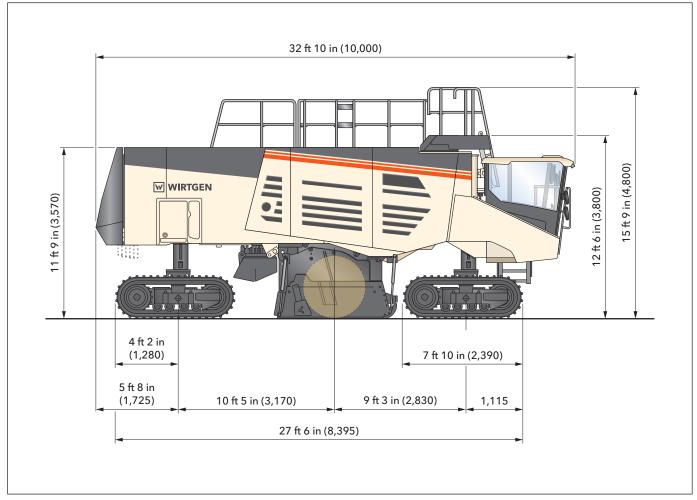
# **Technical specification**

	220 SM 3.8	220 SMi 3.8
Cutting drum		
Cutting width	12 ft 6 in (3,800 mm)	
Cutting depth	0 to 13.8 in (	0 to 350 mm)
Drum diameter with tools	4 ft 3 in (1	,300 mm)
Engine		
Manufacturer	Cummins	Cummins
Туре	QST30	QST30
Cooling	Water	Water
Number of cylinders	12	12
Rated power at 2,100 rpm	708 kW/950 HP/963 PS	708 kW/950 HP/963 PS
Displacement	8.1 gal (30.5 l)	8.1 gal (30.5 l)
Fuel consumption, full load	49.4 gal/h (187 l/h)	49.4 gal/h (187 l/h)
Fuel consumption, <sup>2</sup> / <sub>3</sub> load	33.3 gal/h (126 l/h)	33.3 gal/h (126 l/h)
Emission standards	No EU regulation/US Tier 2	EU Stage 4/US Tier 4f
Electrical system		
Electrical power supply	24 V	
Tank capacities		
Fuel tank	607.6 gal (2,300 l)	
AdBlue®/DEF tank	- 79.3 gal (300 l)	
Hydraulic fluid tank	76.6 ga	ıl (290 l)
Water tank	1,056.7 gal (4,000 l)	
Driving properties		
Operating and travel speed	0 to 276 ft/min (0 to 3.1 mph) (0 to 84 m/min (0 to 5 km/h))	
Crawler units		
Crawler units front and rear (L $\times$ W $\times$ H)	7 ft 9 in x 14.2 in x 33.2 in (2,375 x 360 x 843 mm)	
Shipping dimensions		
Machine without cutting drum assembly (L x W x H)	32 ft 10 in x 9 ft 10 in x 9 ft 10 in (10,000 x 3,000 x 3,000 mm)	
Machine with cutting drum assembly (L x W x H)	32 ft 10 in x 9 ft 10 in x 9 ft 10 in (10,000 x 3,000 x 3,000 mm)	

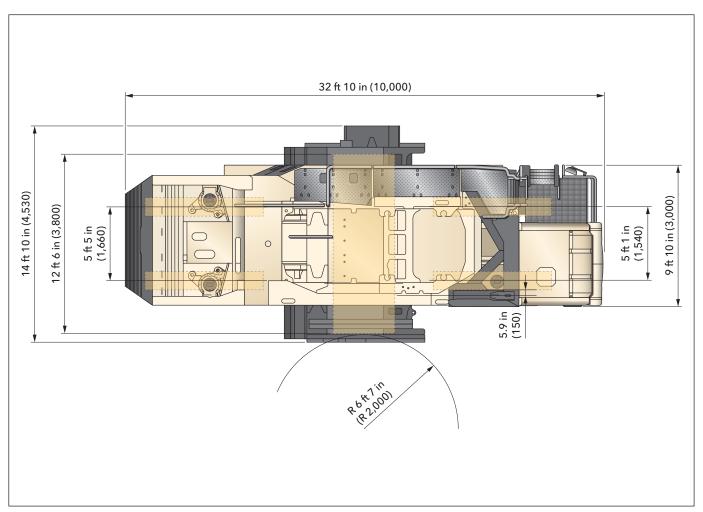
 $<sup>^{\</sup>star 1}$  = The maximum cutting depth may deviate from the value indicated, due to tolerances and wear

	220 SM 3.8	220 SMi 3.8
Weight of base machine		
Empty weight of machine without filling media	121,275 lbs (55,000 kg)	123,370 lbs (55,950 kg)
Operating weight, CE*2	128,000 lbs (58,050 kg)	130,095 lbs (59,000 kg)
Operating weight, max. (full tanks)	142,664 lbs (64,700 kg)	144,758 lbs (65,650 kg)
Transport weights of individual components		
Weight of cutting drum assembly	33,075 lbs (15,000 kg)	
Weights of operating agents		
Water tank filling in kg	8,820 lbs (4,000 kg)	
Diesel tank filling (6.9 lbs/gal (0.83 kg/l))	4,190 lbs (1,900 kg)	
AdBlue®/DEF tank filling (9.2 lbs/gal (1.1 kg/l))	-	728 lbs (330 kg)

# **Dimensions**



Dimensions in American standard and mm



Dimensions in American standard and mm

# Standard equipment

	220 SM 3.8	220 SMi 3.8
Base machine	•	
Basic machine with engine		•
Engine-air-intake with highly efficient pre-separator		
Reduced diesel consumption and low noise emissions as a result of temperature-controlled fan speed		
Separate battery main switch for disconnecting the starter		
Automatic central lubrication system		
Cutting drum unit		
Robust and efficient mechanical milling drum drive via power belts (total of 18 grooves) with automatic belt tensioner	-	•
Variable cutting speed by a combination of 3 selectable engine speeds and adjustable drive belt pulley arrangements to achieve optimum working results	•	•
Water sprinkling strip on the cutting drum unit		
Cutting drum housing FB3800 (12 ft 6 in)		
Cutting drums		
Cutting drum FB3800 (12 ft 6 in) HT6 LA50 with 104 picks		
Machine control and leveling system		
Advance control across the entire speed range via an ergonomic joystick with proportional control characteristics	•	•
Traction control system reduces wear on chassis components at maximum traction		
Automatic feed control designed to assist the operator maintains the engine's ideal operating point		
Cutting depth regulation with integrated leveling system over the side plates and <b>LEVEL PRO PLUS</b> leveling system, fully integrated with the operating display	•	•
The standard transverse slope control maintains the machine's transverse tilt regardless of the terrain. This means exact surface levels, either horizontal or slanted, can be created.	•	-
Cabin		
Comfortable, high-quality, fully glazed, elastically mounted cabin with roof hatch		
Equipped with an air-cushioned seat and all the necessary control instruments integrated into the armrests	•	-
Includes 12-V and 24-V sockets and a 5-V USB port		
Multi-function control color display showing important machine operating conditions		
Extensive machine diagnosis in the control display		
Large air conditioner for cooling and heating		
Provides machine operator with roll-over protection system (ROPS) and falling-object protection system (FOPS)	•	•

= Standard equipment

= Standard equipment, replaceable with optional equipment
= Optional equipment

	220 SM 3.8	220 SMi 3.8
Chassis and height adjustment		
Crawler units with particularly robust 2-web track pads in heavy-duty version for mining applications		
Infinitely variable, hydraulic four-track drive		
Four-track steering. The following steering types can be preselected: Crab and coordinated steering as well as straight ahead for the rear crawler units.		•
Others		
Reversing camera with graphical reversing assistant		
"Welcome-and-go-home light" function with LED lighting in the ladder area		
High-pressure water cleaner (40 bar and a large quantity of water) with washing lance for cleaning the machine	•	•
Lighting package with LED headlights		
Set of tools for maintenance and servicing		
Extensive safety package including an easily accessible emergency stop circuit, an integrated machine safety feature, protecting it from unintended transverse tilts, large non-slip walkways, a lockable main switch and starting switch and position lights.	•	•
Filling water from above - without a machine filling pump		
Paint standard cream white RAL 9001		
LED lighting package 24 V		

<sup>■ =</sup> Standard equipment
□ = Standard equipment, replaceable with optional equipment
□ = Optional equipment

# **Optional equipment**

	220 SM 3.8	220 SMi 3.8
Cutting drums		
Cutting drum FB3800 (12 ft 6 in) HT6 LA75 with 76 picks		
Machine control and leveling system		
Operating display LEVEL PRO PLUS additionally		
Level control 3D leveling pre-equipment		
Cabin		
Radio system with two loudspeakers and aerial		
Auxiliary heating for cabin		

	220 SM 3.8	220 SMi 3.8
Others		
Water tank filling with hydraulic filling pump		
Paint in one special color (RAL)		
Powerful LED lighting package 24 V		
Additional weight 9,920 lbs/4,500 kg on the rear of the machine		
Additional monitor brackets		
Mobile coolbox 24 V		
Cold start aid 400 V without generator		
Hydraulic pick ejector drift		
Wiggins device for fast filling of the diesel tank		
Additional monitor system with 4 cameras and monitor		
Heavy-duty rollers for the transport support		
Rotary beacon LED 24 V with magnet base		
Workshop equipment - hoses for emergency repair		
Maintenance kit for first oil change after 50h		



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